


Notes on SCMo for suppliers

Status: April 2005

If  - SCMo is to be used without problems a few rules must be observed:

Access authorisations:

- Every VMI user must have an individual access authorisation; this is issued by the MAN Nutzfahrzeuge Group.
- The user must not disclose his password.
- To begin with the user is given a short password which he must replace by an 8-character password without delay.

Transfer of requirements:

- If the supplier is linked up via the VMI tool the requirement data transferred by MAN there are binding. If there are problems with the system the supplier will be informed separately by MAN soon after the problem arises and must contact his materials manager without delay.
- The data in the delivery call-off to VDA 4905 transferred in addition are a preview for 11 months and are to be understood as a forecast.

Item numbers implemented and inventory ranges:

- The item numbers shown in VMI must be agreed individually between the supplier and his materials manager.
- The limits on inventory ranges must be coordinated individually for each item number between the materials manager and the supplier.

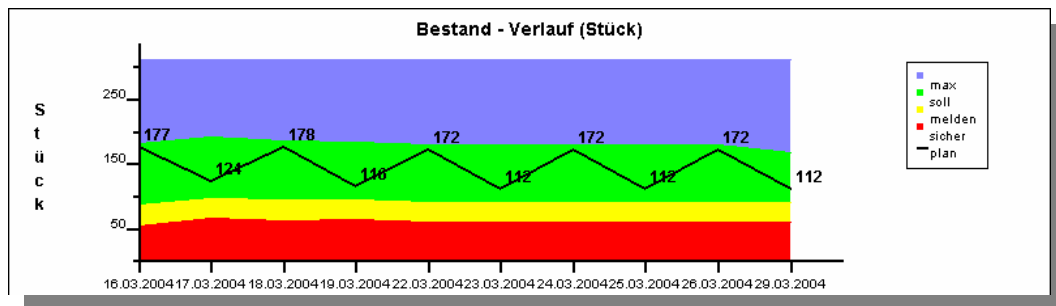


Fig. 1: Delivery corridor

Keying in delivery promises:

- If the supplier is linked to several plants, he must key in the data for all plants.
- Delivery promises must be keyed in and/or checked at the latest by 11.00 h each day; here all days for the horizon agreed with the materials manager must be keyed in.
- The deliveries promised (keyed in) must arrive at the plant concerned by 16:00 h on the day stated.
- If the forecast for stocks stated in the column "Bestand ohne Zugang" (no additions to stock) is zero or less for the following day, the material must without fail be delivered at the latest by 6:00 h on the following day.

Delivery corridors:

- The aim is to keep stocks in the green corridor; for short periods the stocks may fall below the levels reported (yellow sector).
- Only in special cases – which must be agreed with the materials manager – may excess deliveries be made (blue sector).
- Stocks must without fail be prevented from falling below the safety level (red sector).

Other points:

- If you have any problems or questions please inform your materials manager as soon as possible.

Place, date, signature

Materials Management
Axle Production (HLMA)

Place, date, signature

Company
